

What is claimed is:

1. A damper for a speaker comprising;
an auxiliary damper impregnated with a thermosetting
5 resin,

a laminate film laminated on said auxiliary damper, and
a primary damper formed on said auxiliary damper or said
laminate film.

2. A damper for a speaker comprising;
an auxiliary damper impregnated with a thermosetting
10 resin and coated with a coating agent, and
a primary damper formed on said auxiliary damper or said
coating agent.

3. The damper for a speaker as claimed in claim 1, wherein
15 said auxiliary damper is composed of a plurality of sheets.

4. The damper for a speaker as claimed in claim 2, wherein
said auxiliary damper is composed of a plurality of sheets.

5. A method of producing a damper for a speaker comprising
the steps of;

20 laminating a film on an auxiliary damper which has been
impregnated with a thermosetting resin, and
bonding a primary damper to said auxiliary damper or said
laminated film.

25 6. The method of producing the damper for a speaker as
claimed in claim 5, further comprising a step of cutting a

periphery of said auxiliary damper into a predetermined shape, after said step of laminating said film.

7. The method of producing the damper for a speaker as claimed in claim 5, wherein said primary damper is bonded to 5 said auxiliary damper or said laminated film by varying a thickness of said laminated film.

8. A method of producing a damper for a speaker comprising the steps of;

applying a coating agent on an auxiliary damper which has been impregnated with a thermosetting resin, and

bonding a primary damper to said auxiliary damper coated with said coating agent.

9. The method of producing the damper for a speaker as claimed in claim 8, wherein said primary damper is bonded to said auxiliary damper by varying a thickness of said coating agent.